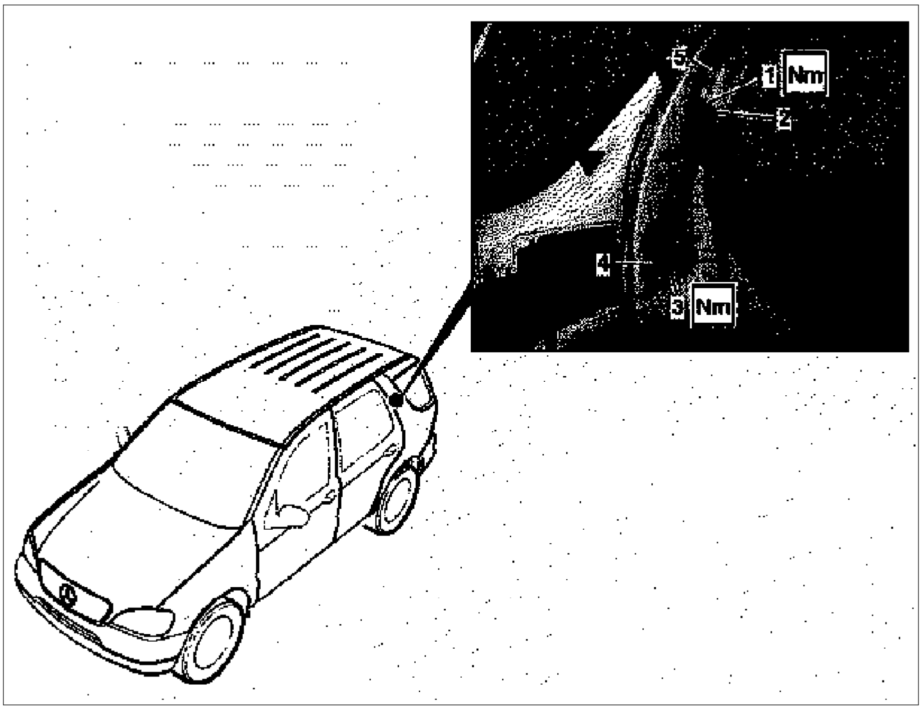
AR91.40-P-0681GH	Removing and installing rear seat belts	13.3.97

MODELS 163.136 /154 /172 up to 31.8.99

1 Bolt
2 Seat belt guide bracket
3 Bolt
4 Automatic belt retractor
5 Belt height adjuster



P91.40-0360-06

Operation no. of operation texts or standard texts and flat rates

Sector	Op. no.	Operation text
P	911087	REPLACING SEAT BELT FOR LEFT REAR SEAT
P	911097	REPLACING SEAT BELT FOR RIGHT REAR SEAT
P	911112	REPLACING SEAT BELTS (BOTH) FOR REAR SEAT

	Removing, installing		
⚠ **Danger!**	**Risk of injury** through expansion of automatic belt retractor spring	Never dismantle automatic belt retractor.	AS91.00-Z-0002-01A
1	Remove paneling on C-pillar		AR68.30-P-4490GH
2	Remove bolt (1) on seat belt guide bracket (2)	i If necessary remove belt height adjuster (5) . Nm	*BA91.40-P-1002-01D
3	Remove bolt (3) on automatic belt retractor (4)	Nm	*BA91.40-P-1003-01D
4	Remove automatic belt retractor (4)	i **During installation:** Note catch of automatic belt retractor.	
5 e	Check seat belts for damage		AP91.40-P-9150GH
6	Install in the reverse order		

Nm Seatbelts/emergency tensioning retractors

Number	**Designation**		**Model 163 up to 08/99**	**Model 163 as of 09/99**
BA91.40-P-1002-01D	Screw in rear upper belt guide fitting	Nm	30	30
BA91.40-P-1003-01D	Screw, on rear automatic belt retractor	Nm	30	30